3M

Acrylic Foam Tape NT1608

For China OEM Nameplate application

Technical Data Sheet

December 2011

General description

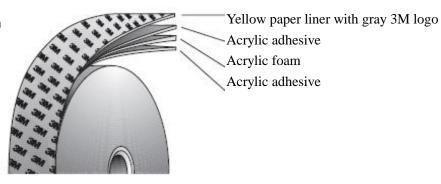
3MTM Acrylic foam tape NT1608 is a medium-density, dark gray acrylic foam tape with acrylic adhesives. 3M acrylic foam tape NT1608 is characterized by good peel, shear and pluck adhesion to both chrome surface and automotive paints.

Typical applications would include nameplate, emblem and side garnish, which use die-cut tape parts

Typical applications



Product construction



Shelf Life

One year from date of receipt by customer when stored at 22°C and 50% relative humidity

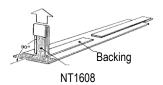
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Physical property

Thickness 0.8 ± 0.1 mm

Performance properties



Performance tests are run using standard test procedures. The values presented are typical values not to be used for specification purposes.

1. 90° Peel

20 mins. to Chrome	9 N/cm
24 hours to Chrome	16 N/cm

20 mins. to Paint 10 N/cm 24 hours to Paint 13 N/cm

90° peel tests are run with 12.7mm wide tape with backing, peel from base coat/clear coat paint at a separation rate of 305mm/min.

Regulatory

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